

XMT[®] 304 CC/CV

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Multiprocess Welding
Power Source



Quick Specs



Applications

Construction
Shipbuilding
Railroad
Truck/Trailer Manufacturing
Fabrication
Repair Shops
Rental Fleets

Process

MIG/ Pulsed MIG
Stick
TIG
Flux Cored
Cutting and Gouging

S IP 23

Input Power: 380-400 VAC, 3 Phase

Rated Output: 5-400 A
300 A 60 % DC 40° C

Weight: 36,1 kg

The Power of Blue.[®]

Wind Tunnel Technology™
protects electrical components
and PC boards from contamination.

Adaptive Hot Start™ increases
the output amperage at the start
of a weld if necessary, eliminating
electrode sticking.

Overheat protections
Troubleshoot indication.

**Capability to use V-sence
wire feeder.**



**Lightweight, aerospacegrade
aluminum case** offers protection
with the benefit of reduced weight.

Inverter arc control technology
provides greater puddle control
for superior 6010 Stick electrode
performance.

Large, dual digital meters are
easy to view and are presettable to
ease setting weld output.

Suitable to use for **cutting and
gouging** by switching two machine
parallel. Two XMT 304 can give
800 A power output.

14 pins receptacle
For connecting remote controls or
wirefeed systems.



Power source is warranted for 3 years, parts and labour.
Original main power rectified parts are warranted for 5 years.

MADE IN USA
APPLETON, WI



Distribuito da:

TECNOWELD
di ROBERTO GAMBERINI

MATERIALI E MACCHINE PER SALDATURA

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Specifications



Rated Output	Amperage Range in CC Mode	Voltage Range in CV Mode	Max. Open-Circuit Voltage	Dimensions	Weight
300 A at 60 % Duty Cycle	5 – 400 A	10 – 35 V	90 VDC	H: 432 mm W: 318 mm D: 610 mm	36,1 kg

Ordering Information

Power Source	Stock No.	Description
XMT 304	907 370	With auxiliary power 115 VAC, 10 A
Accessories		
RG 60	018 035 021	For XMT Series and Hydramate 2
Invercart A	018 035 016	For XMT 304/350 aircooled
Invercart W	018 035 015	For XMT304/350 and Hydramate 2
Hydramate 2	028 042 099	Cooler 115 VAC
BlueLiquid	050 024 004	Coolant, can 10 l
HF 5000	V29 012 345	HF arc starter for TIG
ST-44 Digital	029 007 740 4	Wire feeder 4 rolls
Suitcase 12 RC	300 663 004	Lightweight portable wire feeder
Suitcase X-Treme 12VS	300 659 001	Lightweight portable V-sense wire feeder, operates on open-circuit voltage
RHC - 14	242 211 020	Hand Remote Control 6 m
Optima MIG Pulse Control	043 389	External pulse generator (MIG)
Welding Cable		On request



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